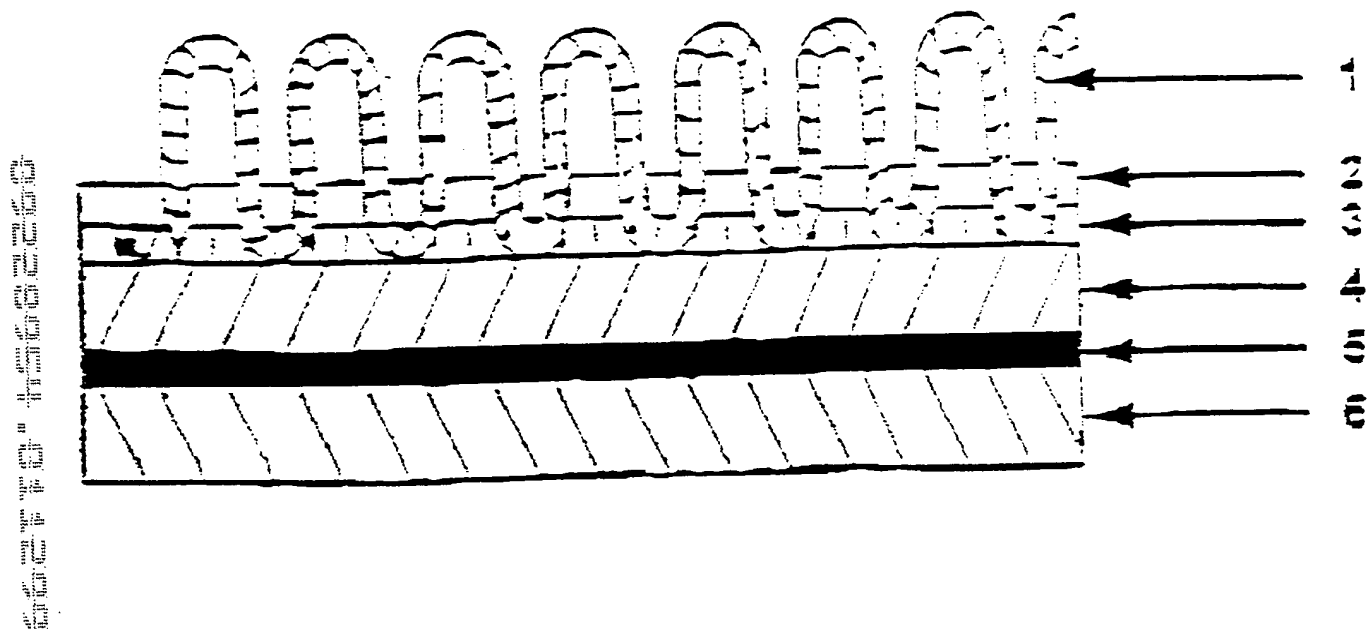


FIG. 1

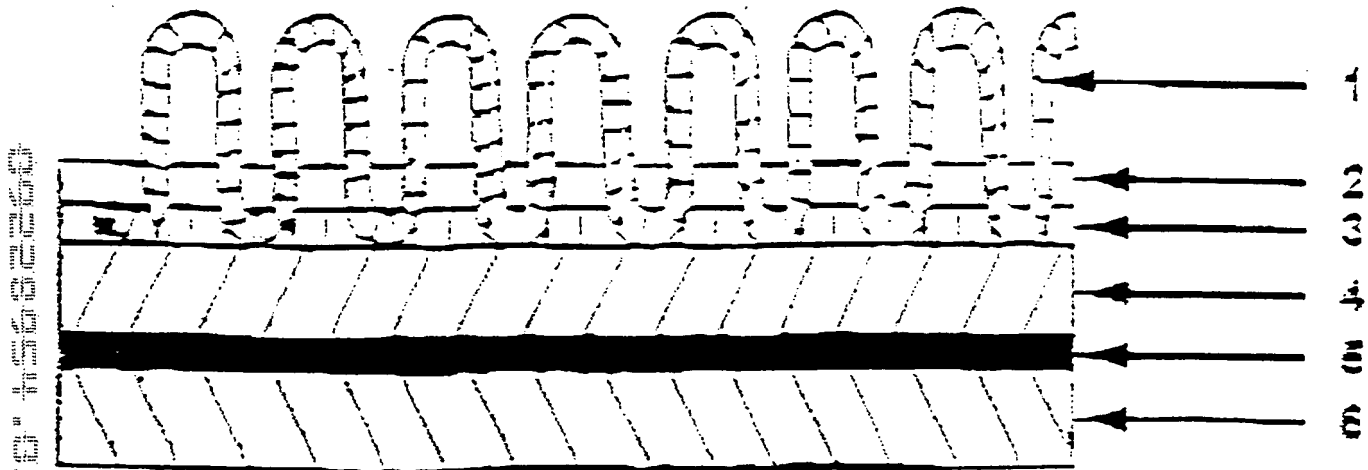
Tufted Tile - Cushion-Backed



- | | | |
|---|----|---|
| Y | 1. | Yarn - (Nylon, polypropylene, etc.) |
| S | 2. | Tufting substrate - (non-woven polyester) (Primary Backing) |
| P | 3. | Adhesive precoat - (PVC) (e.g., Vinyl Pre Coat) |
| B | 4. | Intermediate coat - (PVC) Hardback (Secondary Backing hardback) |
| F | 5. | Stabilizer - (non-woven fiberglass) cloth |
| C | 6. | Secondary coat - (PVC foamed) Cushion Back |

FIG. 2

Tufted Tile - Hardback



1. Yarn - (Nylon, polypropylene, etc.)
2. Tufting substrate - (non-woven polyester)
3. Adhesive precoat - (PVC)
4. Intermediate coat - (PVC) - Hardback
5. Stabilizer - (non-woven fiberglass)
6. Secondary coat - (PVC) - Hardback